

 **419-480-9118**  
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**TOLEDO TOOLS**

PRODUCT CATALOG

**Toledo Tools**

Toledo, Ohio 43614  
United States

419-480-9118   
cs@toledo-tools.com 

**TOLEDO PIPE 918 ROLL GROOVING MACHINE FITS RIDGID® 918 GROOVER 48297  
300 15682 - 1"-12" CAPACITY**

**SKU: TP-918**

**PRICE: \$1,299.99**



**PRODUCT  
DESCRIPTION**

Toledo Pipe Tools is proud to give you an alternative quality hydraulic pipe roll groover. The Toledo Pipe 918 Hydraulic Roll Groover forms consistent grooves in steel, copper and plastic pipe up to 12" O.D. The Groovers lightweight aluminum frame are perfect for in the field or in the shop. The Toledo Tools 918 also features a powerful ergonomic 15-ton hydraulic ram in a compact, easy to transport unit. The 918 mounts quickly to a Toledo Pipe Tools 300 Power drive and RIDGID® 300 power drive. With an optional adapter plate the 918 can also mount to

RIDGID® 535, 1822, or 1224 Threading Machines. Out of the box the 918 can handle 2"-6" Schedule 10 and 40, 8"-12" Schedule 10 and 8" Schedule 40 pipe.

**Features**

- Lightweight aluminum frame are perfect for in the field or in the shop
- Grooving capacity for a wide range of applications
- Two stage pump with 15 ton ram
- Easily change out roll sets
- Produces consistent and accurate grooves throughout capacity range

**Roll Grooving Capacity**

- 1"-12" Schedule 10 steel
- 1"-8" Schedule 40 steel
- 2"-6" Copper (types K, L, M and DWV)
- 2"-6" Schedule 60 PVC Plastic
- 2 1/2"-6" Schedule 80 PVC Plastic

**Standard Equipment:**

- Toledo Pipe Tools 2"-6" Roll and Drive Shaft
- Toledo Pipe Tools 8"-12" Roll and Drive Shaft
- Toledo Pipe Tools 918 Roll Groover with 300 Power Drive Mount Kit

**Fits RIDGID® Optional Roll Sets**

- RIDGID® 48407 Roll Set for 1 1/4"-1 1/2" Schedule 10 and Schedule 40
- RIDGID® 48412 Roll Set for 1" Schedule 10 and Schedule 40 and 1 1/4"-1 1/2" Schedule 10 and Schedule 40
- RIDGID® 48417 Roll Set for 2"-6" Copper

**Fits RIDGID® Optional Mounting plates for 1822, 1224, and 535**

- RIDGID® 48392 912 1822 Carriage Mount Kit Only
- RIDGID® 48397 914 1224 Carriage Mount Kit Only
- RIDGID® 48402 915 535 Carriage Mount Kit Only

**ADDITIONAL INFORMATION**

More Information

<b>Manufacturer</b>	Toledo Pipe Tools
<b>Description</b>	<p>Toledo Pipe Tools is proud to give you an alternative quality hydraulic pipe roll groover. The Toledo Pipe 918 Hydraulic Roll Groover forms consistent grooves in steel, copper and plastic pipe up to 12" O.D. The Groovers lightweight aluminum frame are perfect for in the field or in the shop. The Toledo Tools 918 also features a powerful ergonomic 15-ton hydraulic ram in a compact, easy to transport unit. The 918 mounts quickly to a Toledo Pipe Tools 300 Power drive and RIDGID® 300 power drive. With an optional adapter plate the 918 can also mount to RIDGID® 535, 1822, or 1224 Threading Machines. Out of the box the 918 can handle 2"-6" Schedule 10 and 40, 8"-12" Schedule 10 and 8" Schedule 40 pipe.</p> <p><b>Features</b></p> <ul style="list-style-type: none"> <li>• Lightweight aluminum frame are perfect for in the field or in the shop</li> <li>• Grooving capacity for a wide range of applications</li> <li>• Two stage pump with 15 ton ram</li> <li>• Easily change out roll sets</li> <li>• Produces consistent and accurate grooves throughout capacity range</li> </ul> <p><b>Roll Grooving Capacity</b></p> <ul style="list-style-type: none"> <li>• 1"-12" Schedule 10 steel</li> <li>• 1"-8" Schedule 40 steel</li> <li>• 2"-6" Copper (types K, L, M and DWV)</li> <li>• 2"-6" Schedule 60 PVC Plastic</li> <li>• 2 1/2"-6" Schedule 80 PVC Plastic</li> </ul> <p><b>Standard Equipment:</b></p> <ul style="list-style-type: none"> <li>• Toledo Pipe Tools 2"-6" Roll and Drive Shaft</li> <li>• Toledo Pipe Tools 8"-12" Roll and Drive Shaft</li> <li>• Toledo Pipe Tools 918 Roll Groover with 300 Power Drive Mount Kit</li> </ul> <p><b>Fits RIDGID® Optional Roll Sets</b></p> <ul style="list-style-type: none"> <li>• RIDGID® 48407 Roll Set for 1 1/4"-1 1/2" Schedule 10 and Schedule 40</li> <li>• RIDGID® 48412 Roll Set for 1" Schedule 10 and Schedule 40 and 1 1/4"-1 1/2" Schedule 10 and Schedule 40</li> <li>• RIDGID® 48417 Roll Set for 2"-6" Copper</li> </ul> <p><b>Fits RIDGID® Optional Mounting plates for 1822, 1224, and 535</b></p> <ul style="list-style-type: none"> <li>• RIDGID® 48392 912 1822 Carriage Mount Kit Only</li> <li>• RIDGID® 48397 914 1224 Carriage Mount Kit Only</li> <li>• RIDGID® 48402 915 535 Carriage Mount Kit Only</li> </ul>

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