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TOLEDO TOOLS

PRODUCT CATALOG

Toledo Tools

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TUF-CUT™ DARK PIPE THREAD CUTTING OIL - 1 GALLON FOR USE WITH RIDGID® 70830 300 535 1224 700 690 THREADING MACHINES - QTY 30

SKU: TC-DK-01G-30
PRICE: $749.70



PRODUCT DESCRIPTION

Tuf-Cut™ Dark Pipe Thread Cutting Oil is formulated with severely hydro-treated base stocks and state of the art additive systems to provide optimum performance in all types of metal removal operations. It is a highly active oil containing sulfur, chlorine and lubricity agents to provide extended tool life. This cutting oil is recommended for machinability ratings of 30% to 70%. This highly versatile cutting fluid is designed to perform most machining operations and potentially to allow consolidation to one cutting oil. Tuf-Cut™ Dark Pipe Thread Cutting Oil provides an excellent finish to machined parts.

Tuf-Cut Dark™ Threading Oil is a premium quality metalworking fluid formulated as an all purpose medium and heavy duty metal removal oil. It is an ideal oil for use in the shop where a number of applications are present thus reducing the number of oils needed.

- Container Size: 1 Gallon - Quantity 30
- Dark Oil - Traditional high performance mineral oil formulated to produce superior quality threads on stainless steel and black pipe.
- Cools threads and pipe during operation
- Speeds metal removal
- Improves thread quality
- Sulphur added to prevent metal-tometal contact, and reduce friction and heat build-up.
- Chlorine added as a catalyst to activate the release of sulphur at an even lower temperature.
- Better lubrication and heat dispersion characteristics prevent binding and catching of dies.
- Flash point: 324° F (162.22° C)
- Working Viscosity: -16.6° F (-27° C)

CONTENTS: Refined petroleum distilate, and blended with proprietory additives known to contain sulfur, chlorine, a lubricity additive and trace of silicone polymers

Also suitable for other applications: Threading, Gear Cutting, Shaving, Deep Drilling, Reaming, Honing, Lapping, Turning, Milling, Broaching, Tapping

ADDITIONAL INFORMATION

More Information

Manufacturer	Tuf-Cut

